

**PRODUCT:** Control-Flow Seam Sealer

**PART NUMBER:** 1006023    200mL Cartridge    6 units per case    6.0 lbs. per case

**DESCRIPTION:** Evercoat #6023 Control-Flow Seam Sealer is an epoxy seam sealer with limited flow characteristics, ideal for use in sloped areas. The viscosity of this seam sealer allows for build without brush marks. Control-Flow Seam Sealer is compatible with most topcoats.

**SUBSTRATES:**



- Bare Metal
- Cured Paint
- Epoxy Primer
- E-Coat
- 2K Urethane Primer

**NOTE: All substrates must be properly sanded and cleaned prior to application for optimum performance**

**CLEANING:**



- Surface must be clean and free of dirt, oil, grease and wax
- Clean area with an all-purpose solvent cleaner
- Use a clean, dry cloth to wipe the area dry

**PREPARATION:**



- Sand area with 80-180 grit (Remove as little factory E-coat as possible)
- Blow area to remove dust using compressed air
- Reclean with an all-purpose solvent cleaner.

**APPLICATION:**

- Equalize the cartridge and apply steady pressure to the caulking gun at all times during application
- For additional information on application techniques go to [ITW Evercoat](#) on YouTube

**TECHNICAL SPECIFICATIONS:**

Work Time	5-10 minutes
Sand Time	30 minutes
Cure Time	4 hours

**NOTE: Physical testing performed at approximately 70°F (21°C) / 75% RH unless otherwise noted.**

**SAFETY & HANDLING:**

For professional use only, read all directions and warnings prior to using Evercoat products. Keep cartridge closed and store in a cool dry place. Material Safety Data Sheets can be found online at [www.evercoat.com](http://www.evercoat.com).